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Laminate, Backer & Adhesive
GREENGUARD® Certified Components



SPECIFICATION

M i t c h e l l F o l d N R o l l G P P o r T a b l e s

Part 1 – GENERAL

1.01 SUMMARY

- A. Provide Mitchell GP –Deluxe Gemini PorTable complete, as shown and specified.

1.02 SUBMITTALS & REFERENCES

- A. ENGINEERING DRAWINGS are available upon request.
- B. GREENGUARD® Certified Components: Mitchell tabletop components have won the GREENGUARD® Indoor Air Quality Certification and the more stringent Children & Schools CertificationSM by the GREENGUARD® Environmental Institute (GEI). Laminate, backer and adhesive components have been tested for low emission of volatile organic compounds (VOC's). Mitchell uses certified components on its table products.
- C. SAMPLES and LITERATURE: Upon request will provide the following:
 1. Laminate: Color brochure offering manufactures standard color selection, 448 color choice. 2" x 3" sample of the laminate is available upon request.
 2. Table: A 3" x 3" sample of the table complete with top laminate, backer board, and particle board core with edge detail is available upon request.
 3. Steel: Jet Black powder coat or chrome sample available upon request.
 4. Four Color Sell Sheet is available upon request.

1.03 PRODUCT HANDLING

- A. Refer to standards for cartoned furniture.

1.04 GUARANTEE

- A. Written 15 Year Warranty

PART 2 – PRODUCTS

2.01 MATERIALS

- A. Particle Board Core: Table tops shall have one single piece with a density of at least 45 PCF (Optional 3/4" thick MDF or 3/4" thick A/C grade plywood are also available.)
- B. Laminate: Shall meet or exceed NEMA Standard LD3-1980 and balanced with industry grade backer sheets. Total thickness of table top shall be 13/16".
- C. Edge: One piece extra heavy contoured Dura-Edge® a thermoplastic polyvinyl chloride that is UV stable, nailed 6-in. on center to core, forms a sanitary seal, and is designed to protect edges from impact and damage. And, DuraBond® sprayed-on, Polyurea edge.
- D. Steel: Cold Rolled ASTM A513
1. Leg Finish: Nickel Chromium finish on end legs and center support. Nickel chrome is at least 50% more chrome thickness and nickel content than required by Standard Interior Commercial specification. Prior to application of chromium the surface shall be washed clean and acid rinsed.
 2. All other steel parts shall be finished with a Jet Black Powder Coat.
- E. Fasteners: Full threaded, hex head with 300 lbs. hold strength placed 6" O.C.

2.02 FABRICATION

- A. Fold N Roll GP PorTables Models
1. GP-12 12' 1" Mobile table with 8 - Twin Seats and Chrome Legs
 2. GP-8/8 8' 1" Mobile table with 8 - Individual Seats and Chrome Legs
 3. GP-10/12 10' 1" Mobile table with 12 - Individual Seats and Chrome Legs
 4. GP-12/12 12' 1" Mobile table with 12 - Individual Seats and Chrome Legs
 5. GP-12/16 12' 1" Mobile table with 16 - Individual Seats and Chrome Legs
- a. Manufactured by Mitchell Furniture Systems.
 - b. Mobile tables are furnished 30" W x a choice of either 27" or 29" H x a choice of an 8' 1", 10' 1", or 12' 1" L
 - c. Twin Seats are 9 1/2" W x 30" L x 17" H
 - d. Individual Seats are 9" W x 13" L x 17" H
 - e. 29" Height accommodates a standard wheel chair
- B. DESIGN of TABLES:
1. Mobile tables shall fold and unfold in one easy motion by means of concealed and tamperproof counter-balancing torsion bars with additional assist from encapsulated spring tube assembly mounted to the undercarriage.
 2. Mobile tables shall be equipped with user friendly seats with access from either side of the seat without interference from seat height, or understructure.
 3. Mobile tables shall be provided with user friendly pedestal end leg design that avoids knee interference. Chair/wheel chair accessible at either end of the table.
 4. Folded position table locks automatically (Male - 1" X 1" Box Steel Tube connects to steel female fitting) with manual release. Automatic down locks located at hinge engage in down position securing table against jackknife.

5. The table shall be equipped with 4 - 4", heavy duty oil-less, non-marking, ball bearing swivel casters with stem held in cast aluminum alloy fittings that are part of the end leg assembly. When folded, table movement is user friendly.
6. Stainless Steel scuff plates to be positioned on steel supports between seats.
7. Space shall be provided between table halves for ease of cleaning and for safety when table is folded and unfolded.
8. For safety purposes, when folded, undercarriage shall provide adequate mobile base to avoid tipping hazard under normal operating conditions.

C. MANUFACTURING:

1. Table tops shall be ¾" particle board core with NEMA approved laminate top and backer sheet on bottom with a total thickness of 13/16". (Option: ¾" MDF or ¾" A/C grade Plywood.)
2. Dura-Edge® table edges are mechanically secured by being machine driven into core material groove and then spot nailed from the bottom at 6" O.C. And, DuraBond® Black Polyurea moisture retardant edge treatment.
3. End legs constructed set back pedestal style made of 1 1/16" O.D. by .072 wall thickness welded high carbon steel tubing. Upright to be robotically welded to 1" x 2", 16-gauge, box steel tube base and 14-gauge lower cross member.
4. Dual center legs shall be 1" x 1", 16-gauge, box tubing and shall be designed to provide positive direct support for each half of the table top.
5. Table tops shall be supported by two full length channels fabricated 1-¾" deep of 16-gauge cold rolled steel. The edges of each shall be rounded and shall be capped for safety purposes. Flat type hinges between table halves shall provide maximum structural rigidity.
6. The frame shall be manufactured as a unitized construction. Welded steel brackets and fittings solidly join and position legs to channel top support aprons and anchor torsion bar lift assist mechanism.
7. Seats mounted on steel plates to 16-gauge box steel pedestals for strength and further held with rigid floor-level support structure of the same material.
8. Tabletops secured to frame with full threaded hex-head sure-grip screws.

PART 3 – EXECUTION

3.01 INSTALLATION

- A. Product shall be delivered fully assembled. If delivered blanket wrapped the product should be unwrapped and inspected for freight damage, then rolled to site location.
- B. Cartoned stock is to be removed carefully from carton and inspected for any shipping damage, then rolled to the site location.

3.02 CLEANING AND MAINTENANCE

- A. Laminate surface may be cleaned with any detergent or spray cleaner.
- B. Mitchell products are designed for service longevity. Replacement parts are available through Parts Department, Mitchell Furniture Systems, Milwaukee, WI